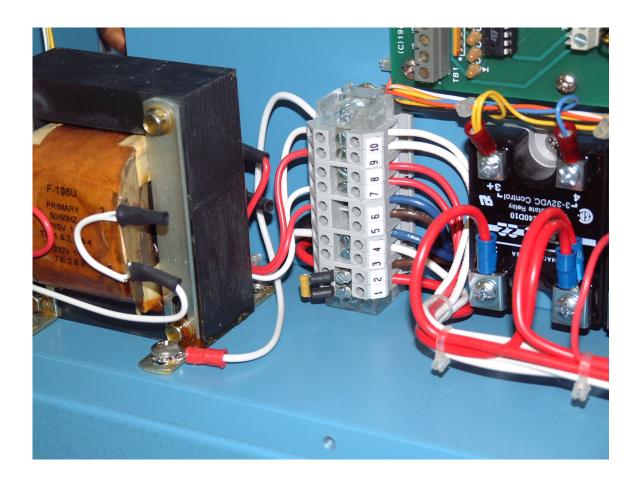


Model 2500

TB1 Transformer Fusing & Grounding Upgrade Modification



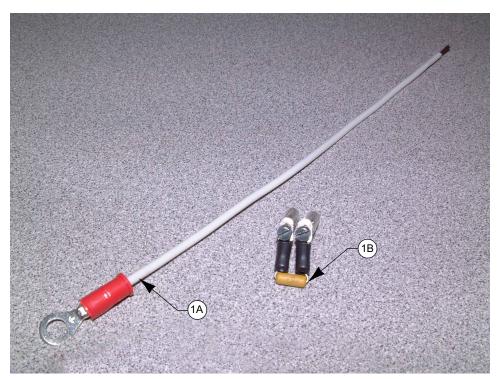
Tech Support Document TSD-0210 Revision Date: September 27, 2001





- 1. Parts required for service modification. 1A. Grounding wire

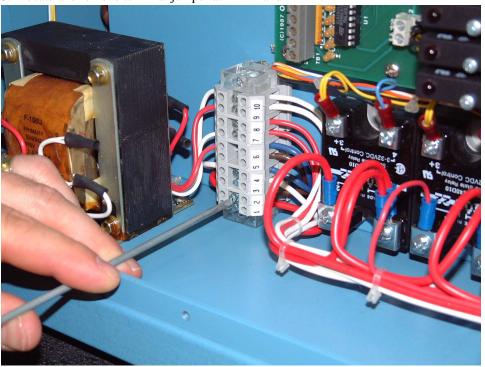
 - 1B. Fuse and link terminal screws



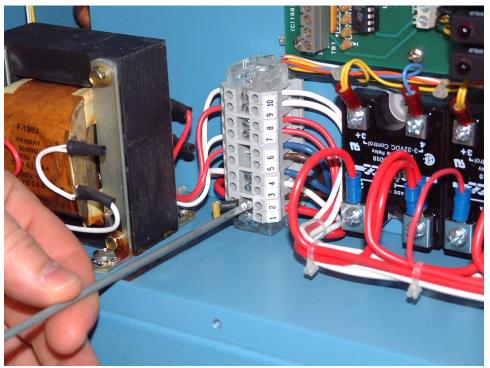
2. Turn the power switch off and unplug the system. Next remove the electrical front panel (lower left) from system.

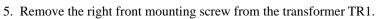


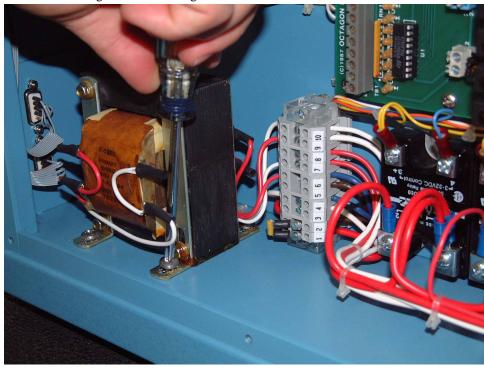
3. Locate and remove terminal jumper at TB1-1 and TB1-2.



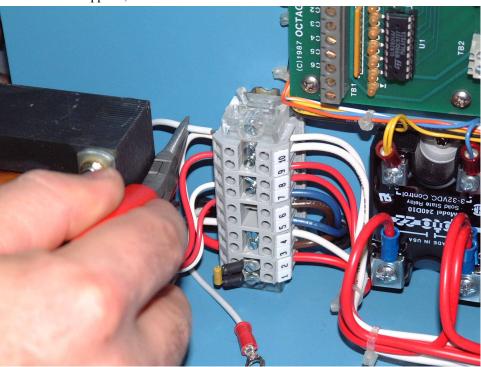
4. Install fuse link FS1 at terminals TB1-1 and TB1-2 as shown.

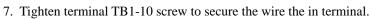


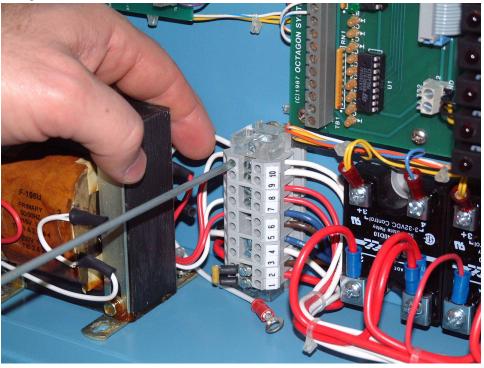




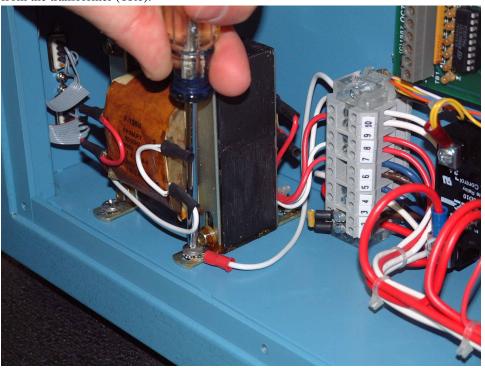
6. Loosen the screw on the left side of terminal TB1-10. Then insert the pigtail end of the white wire supplied, into TB1-10.



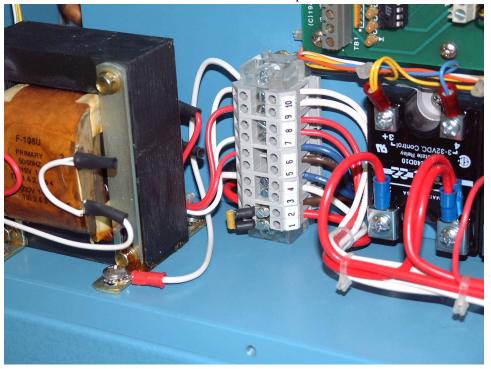




8. Secure crimped terminal end of the white wire by using the same mounting screw from the transformer (TR1).



9. Finished service modification should resemble this photo.



 $10.\,$ Use reference drawing number S91A010 revision C, on the next page to help guide installation.

